

Work Order ID 55633

February 08, 2010 7:45:44 AM



Page 1

Item ID: D205-541-044

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket, RH

Stop



Start Date: 01/26/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 02/02/2010 Req'd Qty: 1.00



Customer:

Reference: Returns 2009 / RA109116

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-541	Rev G

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Quality Control

Memo

0.00

110



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Clean & touch-up the basket as necessary.

New paperwork & decals are required with the new batch # @ CHG002

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Ensure touch-up are done & basket is clean & Labels etc are complete.



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Page 2

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Start Date: 01/26/2010 **Start Qty:** 1.00



Cust Item ID:

Required Date: 02/02/2010 **Req'd Qty:** 1.00



Customer:

Reference: Returns 2009 / RA109116

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



**Sequence ID/
Work Center ID**

130



**Operation
Description**

Identify as per dwg & Stock Location:

TMVF

**Set Up/
Run Hours**

0.00

**Draw
Number**

**Draw
Rev.**

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

PC14/2/9

Packaging

Packaging

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/03/11 JH

Pick Kit

new hubbs + paper work w/ new Basket to

S 02/09 + chg ~~002~~ 002

QC4 -

S 10/09

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7		TC APPROVAL # 09-89 TEL. 1-613-632-5200
P.N	D205-541-044	
DESC.	Heli-Utility-Basket RH	
LOT	B37723	
MODEL	Bell 205/210/212/214/412	
CHG	CHG002	
STC	SH96-120	
STC	SR00696NY	
STC		

MADE IN CANADA

D2729-1